



## ***FIRE PROTECTION FOR DUST COLLECTION SYSTEMS-FLAMEX***

The control of sawdust is an ongoing challenge for all woodworking operations. The common method used most often is a pneumatic duct conveying and collection system. This type system involves sawdust, chips, shavings or other finely divided particles being exhausted through an overhead piping system to an outside collector or storage bin. A severe hazard that arises however, involves a spark being generated and picked up by the pneumatic system. Sparks are easily generated in the normal operation of many production machines. The material being collected by the system is highly combustible. A spark that reaches the collector or storage bin will almost certainly result in a fire or explosion.

A spark detection and extinguishing system is the most effective protection against fires and explosions resulting from sparks making their way into a collection system. A detection/extinguishing system works by using infrared detectors to detect sparks inside the ductwork. The system then automatically activates a downstream water flow nozzle that extinguishes the spark prior to the spark reaching the filter or collection bin. The detection and extinguishing sequence is timely (less than 3/10 of a second) and highly effective. A wall mounted control panel tracks the number of times that a spark is detected. System features may also include an audible alarm, visual alarm and automatic shutdown of plant equipment.

The National Fire Protection Association (NFPA) recognizes the fire hazards of dust collection systems. NFPA 664 Section 8.2.1.4 states, "A fire hazard shall be deemed to exist in the system wherever dry wood particulate is collected or conveyed..."

The most effective solution is the installation of a listed spark detection and extinguishing system that is installed downstream from the last material entry point and upstream of any collection equipment.

If your business includes the use of pneumatic conveying and air filtration systems, there is a significant risk for a dust fire or explosion. One such event can result in damages including costly repairs, business interruption/down time, and loss of equipment/facilities or worse. A spark detection and extinguishing system minimizes the potential hazard and provides peace of mind that can't be measured.

